

**Simpl ewell 昇微**

# **Rapid temperature change test chamber**

**Simplewell Technology Co., Ltd**

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# Contents

- 01.** Production description
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- 03.** Advanced technical indicators
- 04.** Customer case

**01**  
Part

# Production description

## 1.1 Production description



1. The rapid temperature change test chamber is mainly suitable for aerospace products, information electronic instruments, materials, electronic products and components to test various performance indicators under the condition of rapid temperature changes.
2. The front part of the chamber is the space for the test product, and the rear part is the air conditioning channel. There is a hollow toughened glass observation window and a control panel on the door, and there is a lighting lamp inside the chamber.
3. The standard model is divided into STH and NTH series. The electric control box of NTH is at the rear of the chamber and the cable ports can be customized on the left and right sides; The electric control box of STH is at the right side of the chamber and the cable ports can be only customized on the left side.
4. The temperature change rate can be linear or nonlinear.
5. The function of the battery chamber can be customized, and it is dedicated to the battery cell experiment.



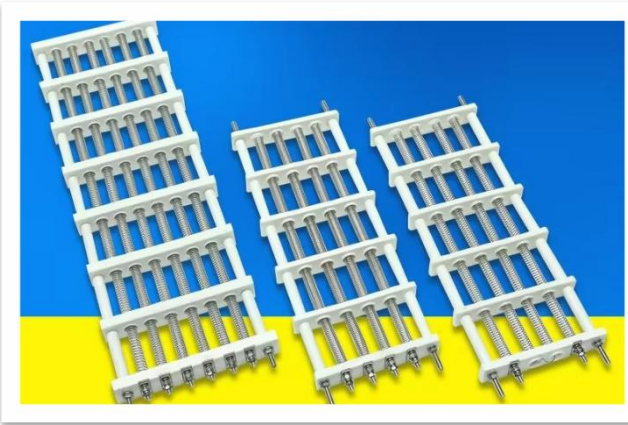
## 1.2 Heating and humidification system

### Heating system:

1. Ceramic screw heater, composed of stainless steel screw, screw, ceramic block, ceramic end cover;
2. The heater has anti-corrosion, anti-oxidation, explosion-proof and air-burning protection functions;
3. Control method: adopt PWM pulse intelligent width adjustment control technology

### Humidification system:

1. Using nickel-chromium alloy humidifier, 316 seamless stainless steel tube armor molding
2. Quick humidification, water saving, electricity saving, safety and leakage prevention
3. With water shortage alarm and anti-dry burning protection function



Ceramic Bare Wire Heater



Stainless steel  
humidification water tank

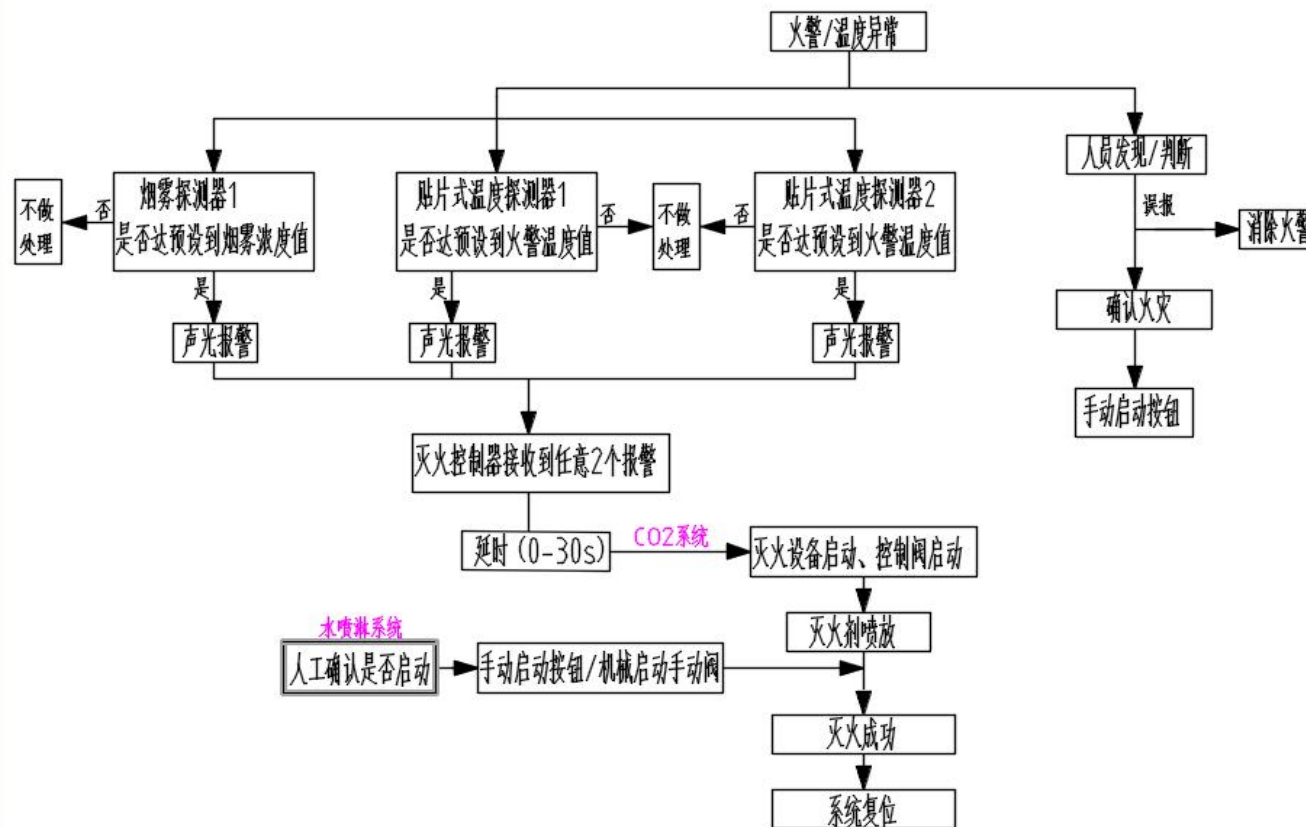


Humidifier



Humidification tube

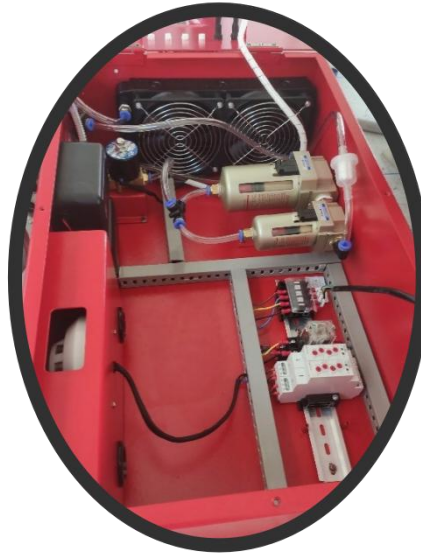
### 1.3 Principles of fire fighting (For battery test)



1.The carbon dioxide cooling system adopts a 70L bottle group, and a nozzle is installed in the environmental test chamber. After receiving the start signal, the valve is opened to spray CO2 into the chamber.

2.The water fire extinguishing system consists of manual valves, electric valves, open water nozzles, Y-type filters, pipelines, etc. The water supply of the system needs to be provided by the user. The water fire extinguishing start is manually started. After the CO2 is sprayed, the fire continues to burn and the water fire extinguishing system is manually started. The water fire extinguishing system is stopped manually. Press the stop button and the fire extinguishing system stops spraying water.

## 1.4 Fire Parts (For battery test)



### Fire fighting system:

1. Fire extinguishing controller (built-in independent power supply);
2. Detection system (suction sampling device, smoke detection, patch temperature detector, 8-way temperature controller)
3. Water spray manual ball valve switch, solenoid valve;
4. CO2 extinguisher



## 1.4 Fire Parts (For battery test)



Water sprinkler nozzle



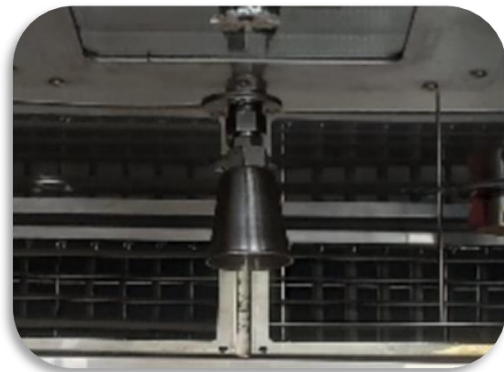
Audible alarm



Y-type filter



SMD temperature  
sensor



CO2 nozzle

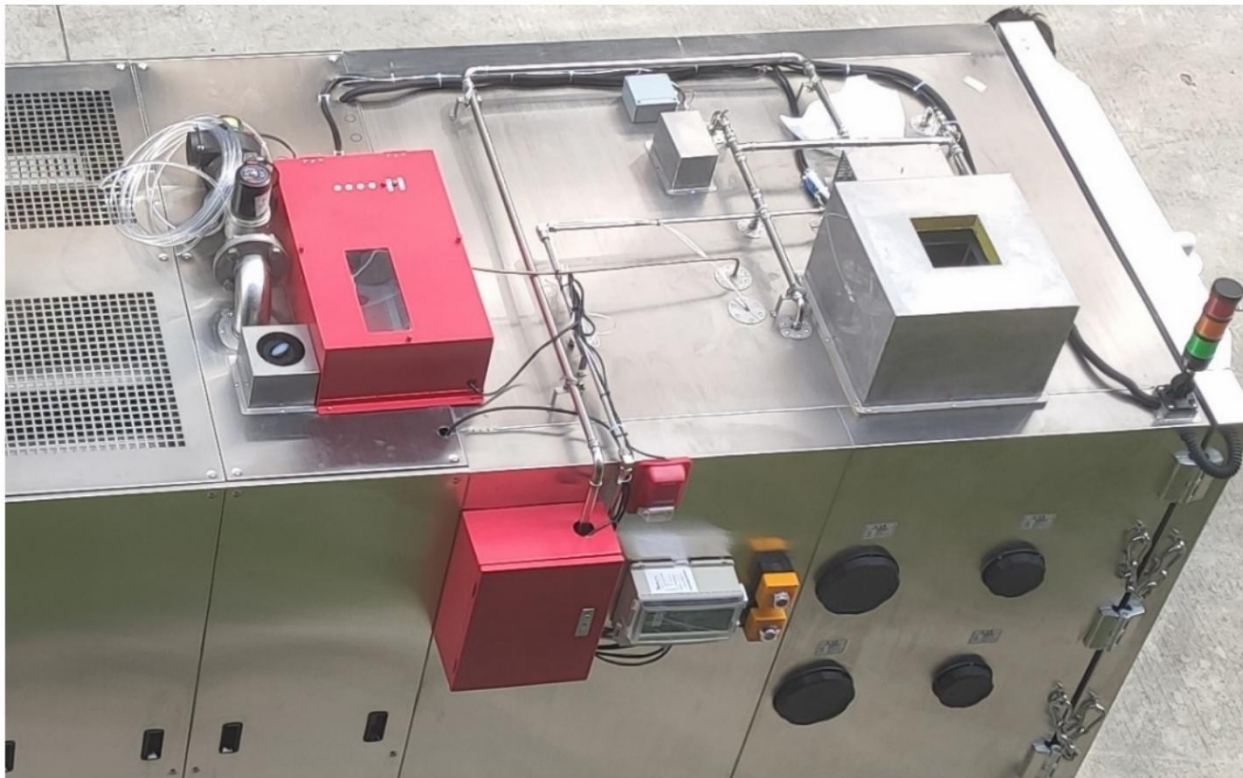


Electric button



Round head valve  
main unit

## 1.5 Exhaust system (For battery test)



### Smoke exhaust system:

1. When the experimental sample spontaneously ignites, a large amount of harmful gas and smoke will be produced. After the smoke detector is detected, the solenoid valve is automatically opened, and the blower is started to extract the smoke and harmful gases from the cabin and discharge them to the waste gas for filtration and purification.

2. After the smoke in the cabin is exhausted, the solenoid valve is automatically closed and the blower is stopped to prevent a large amount of external humid air from entering the test chamber.

3. The smoke exhaust system can be directly controlled by the switch on the control panel, or other equipment can give a control signal to control the opening and closing of the exhaust fan.

## 1.6 Smoke exhaust element (For battery test)



Blower



Smoke Detector



Electric valve



Exhaust hose

## 1.7 Pressure relief system (For battery test)

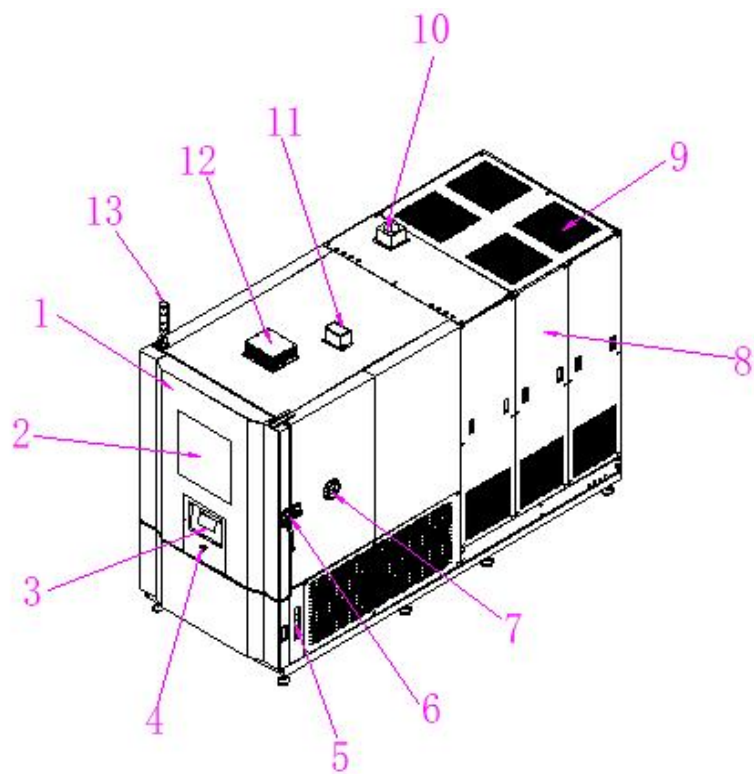


Battery chamber pressure relief system:

1. When the battery explodes, the pressure in the box increases sharply due to abnormal working conditions, and the pressure relief device is automatically pushed open to relieve the destructive pressure in the box and quickly discharge high-pressure gas;
2. After the pressure is balanced, the pressure relief device automatically returns to its original position, making the cabin airtight;
3. One pressure relief port is located on the top, which is safe and reliable; the picture shows the external view of the pressure relief device, and the top opening is connected to the exhaust gas filtration system



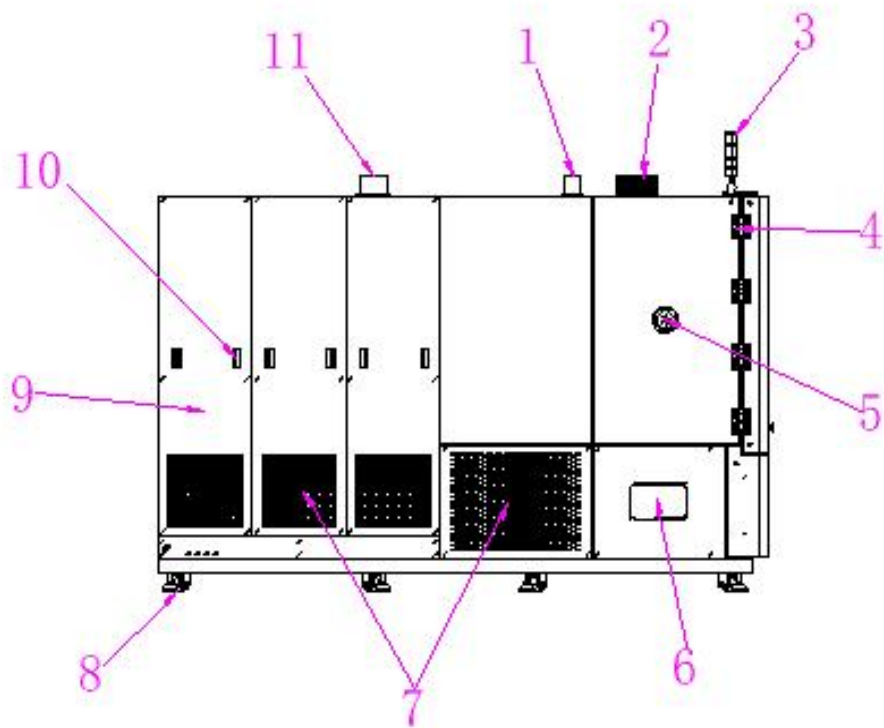
1.8 Function introduction



Serial number	Name	Function
1	LOGO area	Paste company LOGO
2	Window glass	Three layer hollow actinic glass
3	Control panel	Install the controller, switch, indicator light, data port
4	Emergency stop switch	shut down the machine urgently
5	Over temperature protection	Control temperature upper limit
6	Door lock	Place or take out samples after opening the door
7	Cable port	cable access hole
8	Electrical cabinet	Electrical parts installation room
9	Refrigeration cabinet	Refrigeration parts installation room
10	pressure balance port	Balance the pressure inside and outside the chamber
11	Sensor fixing port	For installing temperature and humidity probes
12	LED light	20W lamp lighting



1.8 Function introduction



Serial number	Name	Function
1	Sensor fixing port	For installing temperature and humidity probes
2	LED light	20W lamp lighting
3	Three-color light	Equipment status warning
4	door hinge	Connect the cabin and the door
5	Cable port	cable access hole
6	Main power switch	Turn on/off the main power supply of the test chamber
7	Heat dissipation mesh	Heat discharge port of refrigerator element
8	balance goblet and caster	Adjust height and move equipment
9	Refrigeration cabinet	Refrigeration parts installation room
10	Recessed handles	for easy installation and removal of side panels
11	pressure balance port	Balance the pressure inside and outside the chamber

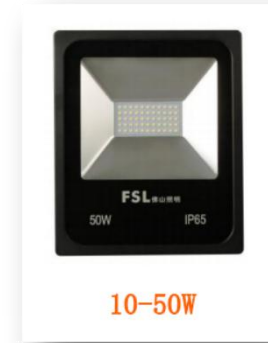
## 1.9 Structural components



Snap-on door handle



Door hinge



Special treatment floodlight  
High and low temperature  
resistance



Multi-wing wind wheel



Custom motor  
High and low  
temperature resistance

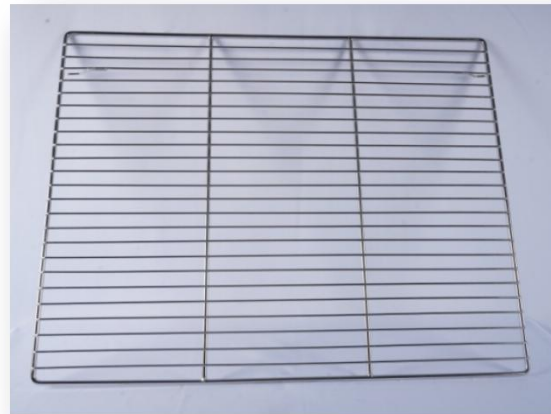


Balance goblet and caster

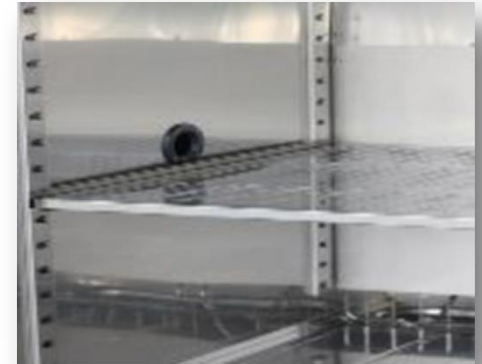
## 1.10 Structural components



One-piece stamping  
water tray, well  
formed and beautiful



Sample holder  
Bearing 25Kg, can be  
upgraded to 50Kg



Sample holder installation,  
Adjustable position up  
and down

## 1.10 Structural components (for battery test)



Battery chamber explosion-proof chain:

- 1、 Fixed installation at the connection between the door and the left and right sides of the outer cabin;
- 2、 Main function: prevent the door from detaching from the explosion of the battery experiment sample in the cabin.



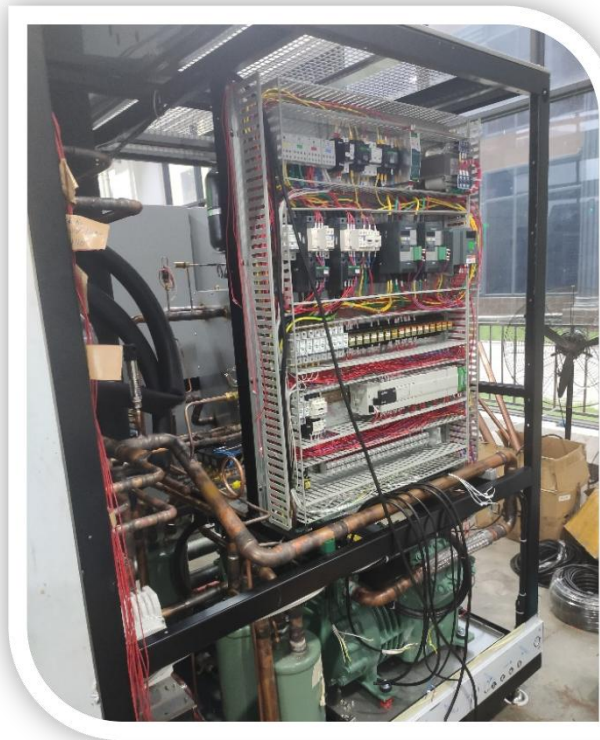
Observation window:

- 1、 It is composed of three layers of hollow tempered glass, with heating wire and anti-condensation.
- 2、 The inside of the window is additionally equipped with an explosion-proof mesh structure for battery test.

## 1.12 Electric control and refrigeration



On the front of the cabinet: Observation window, control panel, emergency stop switch, over-temperature protection, USB interface, camera (optional)



Electric control box



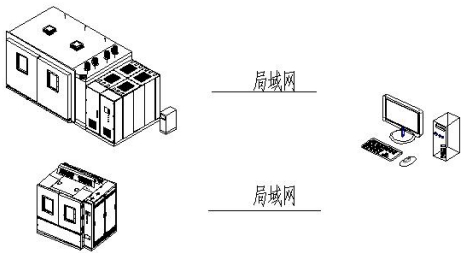
Refrigeration unit



1.13 Electronic control system

Electronic control system

1.Control: Adopt Japanese Mitsubishi new generation high-performance FX3U series PLC, 7.0 inches 600×480 dot matrix TFT color LCD display, Chinese/English menu, touch-type man-machine dialogue.The control unit adopts Japanese Mitsubishi PLC module to enter each system control, the control temperature is accurate and the equipment runs stably.



2、 Connect to PC (optional): Through the centralized monitoring software, the test data can be recorded and automatically displayed as a curve in the PC, which can be printed directly, and the recording time is unlimited.File size depends on hard drive capacity. The PC can also be used as an operation terminal to realize remote monitoring.



## 1.14 Electronic components



Electronic Humidity Sensor  
(Switzerland/Finland)



Temperature sensor  
(Switzerland/Finland)



Overload protector  
(Schneider)



PLC controller  
(Mitsubishi)



No fuse switch  
(Schneider)



Flame retardant wire



Main power switch  
(Schneider)



Solid State Relay  
(Carlo gavazzi)

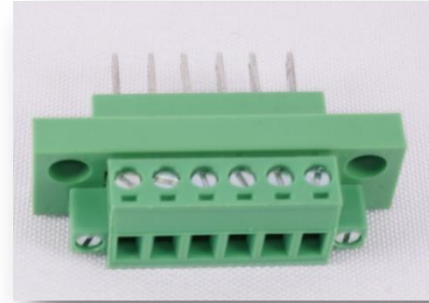


Contactor  
(Schneider)

## 1.14 Electronic components



Emergency stop  
switch



Sample terminal



USB interface



Over temperature  
protection



Three-color light



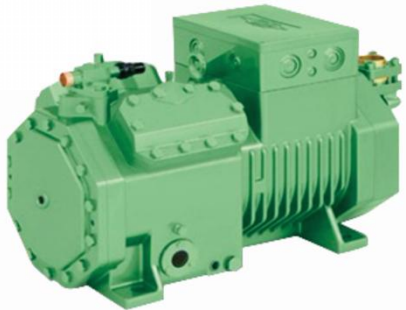
PVC junction box



## 1.15 Refrigeration components



2. Emerson's high-efficiency oil separator is used to separate the lubricating oil in the high-pressure steam discharged from the refrigeration compressor to ensure the safe and efficient operation of the refrigeration system.



1. "Tecumseh/Bitzer、Bock" Full/semi-hermetic low-noise piston compressor with reliable and stable performance



3. UAR shell and tube condenser



4. Danfoss solenoid valve/thermostatic expansion valve is adopted to effectively prevent the migration of refrigerant in the refrigeration system during shutdown

## 1.15 Refrigeration components



Customized oil-free finned  
evaporator  
High heat transfer coefficient  
and low pressure loss



Plate heat exchanger  
High heat transfer  
efficiency, small heat loss,  
compact structure, easy to  
clean



Liquid storage tank  
Store refrigerant and  
adjust load changes  
demand for evaporator

## 1.9 Circulating waterway accessories (optional)

**Water tower****Water pump****Ball valve****Y type strainer****Ball valve****Check Valve****Pressure gauge****Water temperature  
gauge****water filter  
(optional)****Flow meter  
(optional)**

GLT series circular counter-flow cooling tower is a glass fiber reinforced plastic cooling tower, which adopts counter-flow air heat exchange technology. The filler is made of high-quality PVC oblique wave film. Reliable, durable and easy to assemble. Widely used in various cooling and heat dissipation places, especially suitable for cooling water circulation systems such as air conditioning refrigeration, air compressor stations, heating furnaces and condensation processes.

## 1.17 Optional components



HD Camera  
remote monitoring operation



Cable port  
 $\phi 50$ 、 $\phi 100$ 、 $\phi 150$



Cable port  
rubber stopper



Combustible gas  
detector



Air source  
dryer



Ultrasonic humidifier



Pure water system  
Softening, Filtration, Wastewater  
Discharge



Pressure sensor



1.18 Process design

1. Pipeline welding process: high-quality copper tube nitrogen shielded welding method is adopted, which avoids the damage to the compressor caused by the oxide impurities on the inner wall of the copper tube entering the refrigeration system caused by the traditional welding method.



3. Pipeline protection measures: The pipeline of the refrigeration system adopts the method of adding anti-vibration hose and C-shaped elbow to avoid copper pipes and cracks caused by vibration and temperature changes.



5. When the equipment is running, detect the circuit temperature of the power distribution cabinet.

2. Damping measures: Install damping springs and anti-vibration soft rubber pads at the bottom of the compressor and pipeline to reduce vibration.



4. Noise control: The condenser adopts the German Marl low-speed high-air volume condensing fan, and installs wave-shaped sound-absorbing sponge around the refrigeration unit to achieve lower noise.



## 1.18 Simulated road condition vibration test



Parts such as evaporators are subjected to vibration tests before installation



Vibration test for small equipment before shipment



## 1.18 Confirmation of each process

东莞市升微机电设备有限公司										REV:00			
Simplewell 临海均胜电子-WT5000-40 拆箱确认表										日期			
序号	品名	图号	数量	是否齐套	应确认	确认人	日期	拆箱	确认人	数量	金额	确认人	日期
1	照明灯内框	302	1	不拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
2	圆筒灯罩	303	各1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
3	泄压口外壳	304	1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
4	泄压口内框	305	1	不拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
5	泄压口导风条	306-1	12	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
6		306-2	10	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
7	玻璃外框	307-1	1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
8		307-2	4	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
9	玻璃内框	308	1	不拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
10	厚泰盒子	309	1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
11	厚泰盒子固定板	310	2	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
12	绝热衬板	312-1	4	不拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
13		312-2	4	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
14	伟盛滤芯	315	1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
15	回风档板	401	3	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
16	回风档板2	402	3	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
17	回风档板骨架模1	403	1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
18	回风档板骨架模2	404	1	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
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20	回风档板骨架装1	406	2	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27
21	回风档板骨架装2	407	2	拆	✓	李永强	11-25	✓	李永强	11.25	✓	张林强	11-27

第 1 页, 共 1 页

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# 简单易懂 simplilevel

## 确诊申请表

工厂名称: 宏发    工厂地址: 宏发公司    确诊日期: 2020年11月10日    确诊人: 黄明

联系人: 陈仕海    联系电话: 15020202020


序号	要求	确认	备注	确认人	备注	日期
1	准备对应的图档匹配标准、确认表无误	0	黄明	0	陈仕海	11/10
2	准备作业时所用的模具工具、材料及零件《如尺寸、规格、材料、应做检、否、报废》	0	黄明	0	陈仕海	11/10
3	操作人员必须佩工作帽、劳保服	0	黄明	0	陈仕海	11/10
4	检查外观尺寸符合图档	0	黄明	0	陈仕海	11/10
5	检查按层叠间的勾纹清晰、无起块	0	黄明	0	陈仕海	11/10
6	检查表面与丝面每平方英寸 ≤ 5个不连续	0	黄明	0	陈仕海	11/10
7	检查外观无毛刺	0	黄明	0	陈仕海	11/10
8	检查可视面光面	0	黄明	0	陈仕海	11/10
9	检查按层厚度符合国家标准	0	黄明	0	陈仕海	11/10
10	检查表面无划痕	0	黄明	0	陈仕海	11/10
11	检查重量与设计要求一致	0	黄明	0	陈仕海	11/10
12	检查零件表面质量符合图档、并识读零件图、让零件能顺利导入进行装配、确认材料无问题	0	黄明	0	陈仕海	11/10
13	清理、清扫干净工作台面、工具、材料复位	0	黄明	0	陈仕海	11/10
改善评价、						

附注: 1、“确认人”为确诊人、黄明; 2、“备注”为确诊人、陈仕海; 3、“日期”为确诊日期、2020年11月10日

确诊人陈仕海已收到并了解以上所有要求, 确诊人陈仕海已清楚本人所签的确诊表的法律效力。

2、“确认人”为确诊人、黄明; 3、“备注”为确诊人、陈仕海; 4、“日期”为确诊日期、2020年11月10日

3、以上所有光线照片与零件图档一致, 为确诊人陈仕海所拍摄, 已经由确诊人陈仕海确认为真。



应急管理部  
simplewell

## 步入式现场安装确认表


工厂生产编号: AB-765-40-60

日期: 2023.05.12

现场工作负责人: 王会杰

序号	内容	第一	第二	第三	第四
		确认人	确认人	确认人	确认人
1	设备地漏通大门是否符合设备安装要求。	0	王会杰	0	王会杰
2	设备的放置场地是否符合设备安装要求。	0	王会杰	0	王会杰
3	设备运输楼梯是否符合设备安装要求。	0	王会杰	0	王会杰
4	设备的安装场地地面是否符合设备安装要求。	0	王会杰	0	王会杰
5	户外机盘安装位置是否符合设备安装要求。	0	王会杰	0	王会杰
6	电、水、气路是否符合设备安装要求。	0	王会杰	0	王会杰
7	现场外部空气是否干净流通。	0	王会杰	0	王会杰
8	现场环境能否满足开模、拼装零件条件。	0	王会杰	0	王会杰
9	吊装费用用谁付 (打 0 负责还是由客户 (打 3) 负责)。	0	王会杰	0	王会杰
10	是否已阅读《说明书、合同、管理评审表》	0	王会杰	0	王会杰
11	安装用的材料是否齐全, 有无损坏, 西凸印。	0	王会杰	0	王会杰

序号	要求	检查	合格	不合格	备注
1	是否已阅读“规格书、合同、管理计划书”	0	合格	0	合格
2	是否制订了“电路图、装配工艺、项目计划书”	0	合格	0	合格
3	是否制订了“工序的作业指导书、制程检验计划、电子零件的检验标准、电路板板级测试方法、不良、报废判定方法”	0	合格	0	合格
4	电源及控制电路能符合安全	0	合格	0	合格
5	电路及仪表符合设计安全规范及安全	0	合格	0	合格
6	普通电路能正常使用控制、线路足够	0	合格	0	合格
7	特殊高温高压不可正常使用、不测特殊线路、电压不足等测试项目	0	合格	0	合格
8	连接板能符合设计、合格	0	合格	0	合格
9	能按设计工艺装配、是否符合特殊线路、是否有保护	0	合格	0	合格
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17	是否按设计工艺装配、是否合格	0	合格	0	合格
18	是否按设计工艺装配、是否合格	0	合格	0	合格
19	是否按设计工艺装配、是否合格	0	合格	0	合格
20	是否按设计工艺装配、是否合格	0	合格	0	合格



鼻微  
simplewell

## 步入室确认表目录

编号: 66

客户: 永光

产品名称: \_\_\_\_\_

订单号: SA020120

产品型号: AB-045-A-40

接收工序负责人: \_\_\_\_\_

序号	目录	确认	确认人	日期
1	钣金底座确认表	0		
2	钣金机组架焊接确认表	0	张永红	11.23
3	电装配电确认表	0	张永红	11.23
4	电装管路焊接确认表	0	张永红	11.23
5	冷冻机高压组焊确认表	0	张永红	11.23
6	冷冻管及管焊接确认表	0	张永红	11.23
7	冷冻泵组焊确认表	0	张永红	11.23
8	步入室调试报告			
9	包装确认表	0	张永红	11.23
10	外购库房确认表	0	张永红	11.23
11	风道确认表	0	张永红	11.23
12	水箱组件确认表			
13	水箱水路安装确认表			
14	电控制箱焊接确认表	0	张永红	11.23
15	电控制箱安装确认表	0	张永红	11.23

注：1、第一确认人为操作者，每项都必须填，其空白部分的内容须在完成时进行填写。

2、“确认”栏填写方法：合格划0，不合格划×，返工合格者在×外面打0

第 2 页 共 2 页

# simplewell

## 步入室冷冻冷藏及压缩机维护表

客户: 1688085

日期: 2020年02月10日

地址: 上海

设备名称: 步入室冷冻冷藏及压缩机维护表

设备编号: 1688085-10

内容	第一次 确认人	第二次 确认人	第三次 确认人	第四次 确认人	日期
1. 是否已阅读“规格书、合同、管理计划书”					
2. 根据配置图所示, 先用适当管径例管, 并在冷冻站及区域内所配置主管必须保持平直、整齐、美观、压电机出气要由低而高, 减少油往压缩机, 压缩机吸排气由表至底部利于油回到压缩机。	0	0	0	0	2020.2.10
3. 所配置管必须不影响其他元件的维修及方便接口的连接。	0	0	0	0	2020.2.10
4. 喇叭口封口保持平整光滑不得有毛刺, 口径为正好能装好喇叭子即可。封口为有经验的工人。					
5. 1 组, 扩口前要在所执行部位涂抹处理, 并涂上工业油, 不干燥。	0	0	0	0	2020.2.10
6. 所有元件及管帽位置要由周定标准来规定, 确保美观大方、销售不抱怨及减少售后投诉及与销售。	0	0	0	0	2020.2.10
7. 膨胀阀与排气阀必须从最低位, 斜向下向管道。或者蒸发器出口(一个最低位必须)。如果蒸发器低于压缩机排气口则必须有一个	0	0	0	0	2020.2.10

1.18 Manufacturing process and requirements

合肥通用机电产品检测院有限公司 Hefei General Machinery & Electrical Products Inspection Institute 国家压缩机制冷设备质量监督检验中心 National Quality Supervision and Inspection Centre of Compressor and Refrigerator Products				
检 验 报 告 Inspection Report				
№. 2017LK1810 共 4 页 第 3 页 Page 3 of 4 Pages				
检验结果 (附表) 检验日期: 2017 年 05 月 25 日 至: 2017 年 06 月 02 日 Date of Test: May 25, 2017 To: Jun. 02, 2017				
Inspection Results				
序号 No.	检验项目 Inspection Item	技术要求 Technical Requirements	检验数据 Inspected Data	评价 Evaluation
1	密度	夹芯板芯层泡沫塑料的密度应符合表 1 的规定: 额定值: $40 \pm 2 \text{ kg/m}^3$ .	40.66 $\text{kg/m}^3$	合格
2	抗压强度	夹芯板芯层泡沫塑料的抗压强度应符合表 1 的规定: $\geq 160 \text{ kPa}$ .	166 $\text{kPa}$	合格
3	导热系数	夹芯板芯层泡沫塑料的导热系数应符合表 1 的规定: $\leq 0.024 \text{ W/m} \cdot \text{K}$ .	0.024 $\text{W/m} \cdot \text{K}$	合格
4	粘结强度	夹芯板芯层与面板粘结性能: 硬质聚氨酯夹芯板: 夹芯板芯层与面板粘结强度应大于 $0.1 \text{ MPa}$ ; $> 0.1 \text{ MPa}$ .	0.143 $\text{MPa}$	合格
5	抗弯承载能力	简支夹芯板在两支座间的跨度范围内, 承受 $0.5 \text{ kN/m}^2$ 的均布荷载条件下, 其跨中相对挠度不应大于 $L/250$ ( $L$ 为夹芯板的净跨度尺寸): $\leq 8.80 \text{ mm}$ ; 夹芯板的净跨度尺寸: $100 \text{ mm}$ .	6.98 $\text{mm}$	合格
备注: 1. 表中密度的额定值由苏州盟智制冷设备有限公司提供; 2. 本样品为聚氨酯插接式.				
TR01-510B-02-2013				

合肥通用机电产品检测院有限公司 Hefei General Machinery & Electrical Products Inspection Institute 国家压缩机制冷设备质量监督检验中心 National Quality Supervision and Inspection Centre of Compressor and Refrigerator Products				
检 验 报 告 Inspection Report				
№. 2017LK1810 共 4 页 第 4 页 Page 4 of 4 Pages				
检验结果 (附表) 检验日期: 2017 年 05 月 25 日 至: 2017 年 06 月 02 日 Date of Test: May 25, 2017 To: Jun. 02, 2017				
Inspection Results				
序号 No.	检验项目 Inspection Item	技术要求 Technical Requirements	检验数据 Inspected Data	评价 Evaluation
6	尺寸公差	长度	聚氨酯插接式夹芯板尺寸公差见表 3.	1 $\text{mm}$ 合格
		宽度	长度公差: $\pm 3 \text{ mm}$ ; 宽度公差: $\pm 2 \text{ mm}$ ;	0 $\text{mm}$ 合格
		厚度	厚度公差: $\pm 1 \text{ mm}$ ;	0 $\text{mm}$ 合格
		对角线	对角线公差: $\pm 4 \text{ mm}$ .	1 $\text{mm}$ 合格
7	外观质量	夹芯板表面应平整, 不应有明显的划伤、磕碰及泡沫飞边等缺陷, 表面洁净, 色泽均匀, 无胶痕、油污等.	夹芯板表面平整, 无明显的划伤、磕碰及泡沫飞边等缺陷, 表面洁净, 色泽均匀, 无胶痕、油污等.	合格

检 测 报 告				
报告编号: JSJCJ-PUY-210406-05			共 1 页 第 1 页	
样品名称	硬质聚氨酯保温板 (B <sub>2</sub> 级)		检测类别	委托
委托单位	[REDACTED]		来样方式	送样
生产单位	[REDACTED]		样品状态	可检
样品描述	约 50cm×50cm×5cm 黄白色泡沫垫块, 有包装、完好。			
送样日期	2021 年 04 月 06 日			
检测日期	2021 年 04 月 06 日~2021 年 04 月 12 日			
检测依据	GB/T 2406.2-2009、GB/T 8626-2007			
检测结论	样品经检测, 阻燃性能达到 GB 8624-2012《建筑材料及制品燃烧性能分级》B <sub>2</sub> 级。			
检测项目	单位	GB 8624-2012 B <sub>2</sub> 级阻燃要求	检测结果	单项判定
氧指数*	%	≥ 26	27.0	合格
可燃性*	20S 内焰尖高度	mm	≤ 150	合格
	20S 内滴落物现象	无燃烧滴落物 引燃滤纸现象		
备注:				
1、本检测机构接受委托送检, 其检测数据、结果仅证明样品所检测项目的符合性情况。				
2、检测报告中的委托信息由委托方提供, 本检测机构不负责确认。				
编制: 夏利英	审核: 陈新星	审批: 吴昊	(检测专用章)	
报告签发日期: 二〇二一年四月十二日				

Flame-retardant storage board

The picture shows the performance test report of the storage board in terms of flame retardancy, compressive strength, and bending bearing capacity



1.18 Wire Flame Retardant Certificate



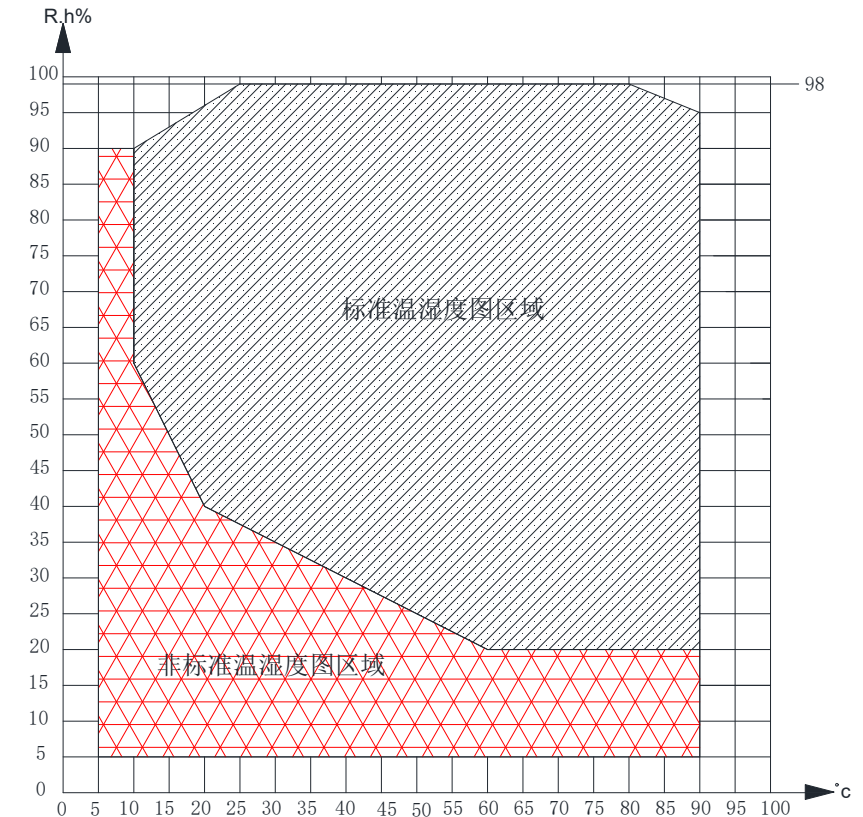
Adopt flame retardant wires, the picture shows the wire flame retardant certification

## 1.19 Standards compliant

1. GB/T2423.1-2008 Environmental test of electrical electronic products Part 2: Test A: Low temperature test method
2. GB/T2423.2-2008 Environmental test of electrical electronic products Part 2: Test B: High temperature test method
3. GB/T2423.3-2016 Environmental Testing of Electric Electronic Products Part 2: Test Cab: Constant Damp Heat Test Method
4. GB/T2423.4-2008 Environmental Test for Electric Electronic Products Part 2: Test Db: Test Method for Alternating Damp Heat
5. GJB150.3A-2009 Laboratory Environmental Test Methods for Military Equipment Part 3: High Temperature Test
6. GJB150.4A-2009 Laboratory Environmental Test Methods for Military Equipment Part 4: Low Temperature Test
7. GJB150.9A-2009 Laboratory Environmental Test Methods for Military Equipment Part 9: Damp heat test
8. GB-T2423.34-2005 Environmental testing for electric and electronic products--Part 2: Test methods--Test Z/AD:Composite temeperature/humidity cyclic test
9. GJB360B-103 Steady state damp heat test
10. GJB360B-106 Humidity test
11. GJB360B-108 High temperature life test
12. Environmental testing—Part 2 : Test methods -Test N: Change of temperature
13. GB-T2423.50-2012 Environmental testing- Part 2: Test methods- Test Cy: Damp heat, steady state, accelerated test primarily intended for components

## 1.20 Temperature humidity index

1. Temperature range:  $-70^{\circ}\text{C} \sim +150^{\circ}\text{C}$  ;
2. Temperature deviation:  $\pm 1.0^{\circ}\text{C}$ ;
3. Temperature uniformity:  $\pm 2.0^{\circ}\text{C}$ ;
4. Temperature fluctuation:  $\pm 0.5^{\circ}\text{C}$ ;
5. Humidity range: 10%RH-98%RH;
6. Humidity resolution:  $\pm 0.1\%\text{RH}$ ;
7. Humidity uniformity:  $\leq \pm 3\%\text{RH}$ ;
8. Humidity fluctuation:  $\pm 2\%\text{RH}$ ;
9. Humidity deviation:  $\leq +2\%$ ,  $-3\%\text{RH}$  ( $> 75\%\text{RH}$ );  
 $\leq \pm 5\%\text{RH}$  ( $\leq 75\%\text{RH}$ )
10. Combination of temperature and humidity:  $10^{\circ}\text{C}$ - $90^{\circ}\text{C}$   
full cover with actual 10%-98%RH humidity;
11. Optional low humidity;



## 1.21 PV2005、PV1200

## Optional PV2005 and PV1200 standard

一个周期(见图 1)持续 720 min (12 h),由下面的温度 - 空气湿度的曲线构成:

- 60 min, 升温相位, 温度为 +80℃, 相对湿度为 80%.
- 240 min, 保持时间, 温度为 +80℃, 相对湿度为 80%
- 120 min, 降温相位, 在 -40℃ 处, 当达到冻点附近约 30% 空气湿度时, 从  $T < 0^{\circ}\text{C}$  起保持空气湿度不变, 即不再调节温度, (由于设备条件的限制, 从  $T < 10^{\circ}\text{C}$  开始, 湿度调节失效是允许的 ).
- 240 min, 保持时间, 在 -40℃ 左右, 保持空气温度不变, 不调节温度.
- 60 min, 升温相位, 在 +23℃ 处, 约在  $T = 0^{\circ}\text{C}$  时, 相对湿度调到 30%.

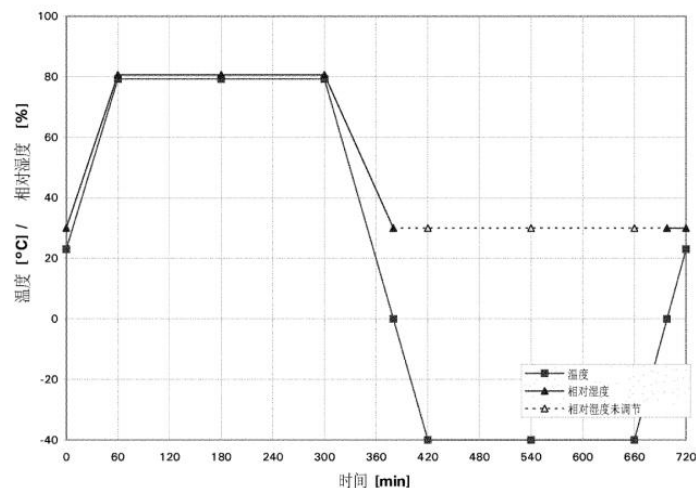


图 1. PV 1200 试验周期

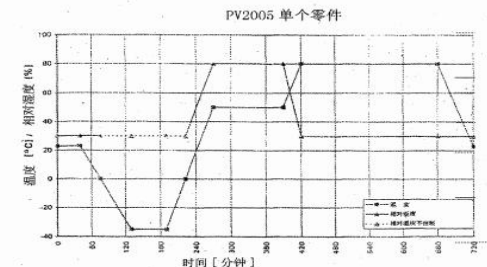
The temperature humidity test chamber for interior parts meets the environmental test requirements for auto parts and materials in mainstream car companies and industry standards as follows (selected):

## PV2005、PV1200

1 个循环持续 12 个小时 (见过程图 1) 包括以下温度和气候条件

- 40 分钟 保持时间 +23℃, 30% 相对湿度
- 90 分钟 冷却过程 从 +23 到 -35℃, 30% 相对湿度
- 60 分钟 保持时间 -35℃, 最大相对湿度 30%
- 80 分钟 加热过程 升温到 +50℃, 80% 相对湿度
- 120 分钟 保持时间 +50℃, 80% 相对湿度
- 30 分钟 加热过程 升至 +80℃, 30% 相对湿度
- 240 分钟 保持时间 +80℃, 30% 相对湿度
- 60 分钟 冷却过程 至 +23℃, 30% 相对湿度

在升温过程 - 升至 +80℃, 30% 相对湿度, 空气中的实际含水量不得超过  $95\text{g}/\text{m}^3$  进行汽车内饰件试验时, 在任何时间都不能出现露水。





## 1.22 Metrology report

**GRGTEST** 广州广电计量检测股份有限公司  
广电计量 GUANG ZHOU GRG METROLOGY & TEST CO.,LTD.

**校准证书**  
CALIBRATION CERTIFICATE

证书编号: 第 1 页 共 8 页  
Certificate No. Page of

委托方: 客户

联络信息: Contact Inf.

仪器名称: 1立方米快速温变试验箱  
Description

型号/规格: SW-1000-L5-40  
Model/Type

出厂编号: SW20210601  
Serial No.

接收日期: 2021年06月05日  
Receipt Date Y M D

发布日期: 2021年06月05日  
Issued Date Y M D

批准: 林金江 (副总监)  
Approved by

审核: 刘艳  
Inspected by

校准: 钟毅铭  
Calibrated by

总部地址(Headquarters Add): 广东省广州市黄埔大道西平云路163号  
No.163.Pingyun Rd, West of HuangPu Ave.Guangzhou.Guangdong .China  
实验室地址(Add.of the Lab): 广东省广州市黄埔大道西平云路163号  
No.163.Pingyun Rd,West of HuangPu Ave.Guangzhou,Guangdong,China  
联系电话(Tel.):400-602-0999 邮政编码(Postcode):510656

扫一扫验真

**GRGTEST** 广州广电计量检测股份有限公司  
广电计量 GUANG ZHOU GRG METROLOGY & TEST CO.,LTD.

**校准结果**  
RESULTS OF CALIBRATION

证书编号: J202106043154A-0001 第 7 页 共 8 页  
Certificate No. Page of

(五): 温度测量

1 测量点布置图 (Measurement point graph):

上层 中层 下层

2 温度测量 (Temperature measurement):

设定值 (Setting): 120.0 °C  
指示值 (Indicated): 120.0 °C

测量点 (Measuring point)	最大值 (Max)	最小值 (Min)
1	119.55	119.40
2	119.86	119.73
3	119.19	118.96
4	118.95	118.73
5	119.14	118.92
6	120.29	120.13
7	119.87	119.64
8	119.78	119.56
9	119.40	119.24

温度偏差 (Temp deviation)	上偏差	下偏差
温度偏差 (Temp deviation)	+0.3 °C	-1.3 °C

温度波动度 (Temp fluctuation)	± 0.1 °C
温度波动度 (Temp fluctuation)	± 0.1 °C

温度均匀度 (Temp uniformity)	1.4 °C
温度均匀度 (Temp uniformity)	1.4 °C

允许误差 (MPE) 结论(P/F)

温度偏差 (Temp deviation) 上偏差 +0.3 °C ±2.0 °C P  
下偏差 -1.3 °C ±2.0 °C P

温度波动度 (Temp fluctuation): ± 0.1 °C ±0.5 °C P

温度均匀度 (Temp uniformity): 1.4 °C 2.0 °C P

**GRGTEST** 广州广电计量检测股份有限公司  
广电计量 GUANG ZHOU GRG METROLOGY & TEST CO.,LTD.

**校准结果**  
RESULTS OF CALIBRATION

证书编号: J202208182645A-0001 第 3 页 共 9 页  
Certificate No. Page of

(一): 温度测量

1 测量点布置图 (Measurement point graph):

上层 中层 下层

2 温度测量 (Temp. measurement):

设定值 (Setting): -40.00 °C  
指示值 (Indicated): -40.00 °C

测量点 (Measuring point)	最大值 (Max)	最小值 (Min)
1	-40.13	-40.35
2	-41.13	-41.44
3	-40.25	-40.40
4	-39.55	-39.90
5	-39.72	-39.94
6	-39.73	-40.05
7	-39.93	-40.10
8	-39.66	-39.91
9	-39.68	-39.90
10	-40.30	-40.43
11	-39.66	-39.98
12	-39.47	-39.76
13	-39.76	-39.92
14	-39.23	-39.65
15	-39.50	-39.80

温度偏差 (Temp deviation)	上偏差	下偏差
温度偏差 (Temp deviation)	+0.77 °C	-1.44 °C

温度波动度 (Temp fluctuation)	± 0.21 °C
温度波动度 (Temp fluctuation)	± 0.21 °C

温度均匀度 (Temp uniformity)	1.80 °C
温度均匀度 (Temp uniformity)	1.80 °C

允许误差 (MPE) 结论(P/F)

温度偏差 (Temp deviation) 上偏差 +0.77 °C ±2.00 °C P  
下偏差 -1.44 °C ±2.00 °C P

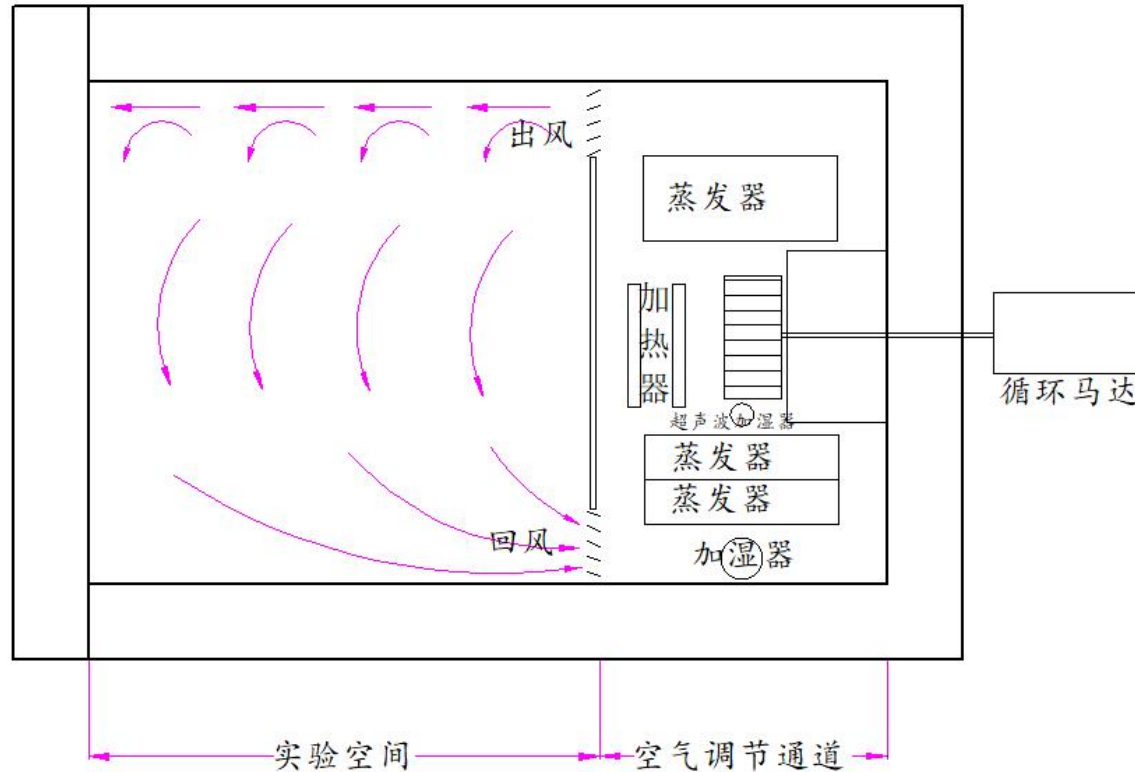
温度波动度 (Temp fluctuation): ± 0.21 °C ±0.50 °C P

温度均匀度 (Temp uniformity): 1.80 °C 2.00 °C P

**02**  
Part

# Features

## 2.1 working principle



### Working principle (patented technology):

1. Adopt the method shown in the figure to transfer heat to ensure the temperature uniformity of the test space. The centrifugal fan placed at the rear of the air conditioning channel is the power source for air circulation. The air enters the channel from the bottom of the regulating channel, passes through the humidifier, standard evaporator and heater for heat exchange, is blown out by the centrifugal wind wheel, and then passes through the split air outlet evaporator and enters the inner box.

2. The air conditioning channel of the air circulation system is located on the rear side of the main box. It is composed of centrifugal fan, air conditioning channel bracket and cover plate. Humidity pipes for heaters and humidifiers and evaporators for refrigeration systems are located inside the conditioning channel

## 2.2 Structure feature



1.The electric cabinet is placed at the rear of the chamber, and test holes can be installed on the left and right sides of the cabinet ( the specific size and quantity are optional)

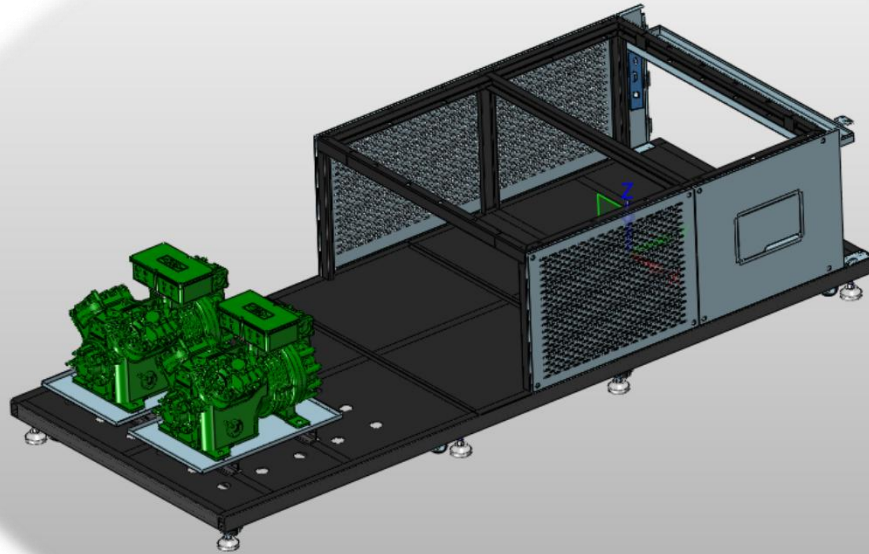
2.Shelf structure, the default load-bearing capacity is 25Kg, and the upgrade adopts bridge-type reinforced structure with a load-bearing capacity of up to 75Kg

load-bearing capacity of up to 25Kg  
bridge-type reinforced structure with a capacity is 25Kg, and the upgrade adopts  
2.Shelf structure, the default load-bearing optional)

cabinet ( the specific size and quantity are installed on the left and right sides of the of the chamber, and test holes can be



## 2.3 Structure feature



### **Base shockproof structure:**

- 1、 The base adopts channel steel as the skeleton and the cold-rolled plate is laid flat;
- 2、 The compressor is in direct contact with the channel steel skeleton, and the bottom plate is punched with anti-vibration holes, which can effectively prevent the resonance phenomenon of the bottom plate and reduce noise generation

## 2.4 Structure feature



1. The back, top and sides of the refrigeration cabinet are equipped with cooling holes and the internal heat will be discharged through these cooling holes
2. The inside of the cover plate is pasted with sound-proof and noise-reducing flame-retardant and sound-absorbing cotton, which can effectively reduce the noise generated by the compressor

compressor

**03**  
Part

# Advancement of related technology

3.1 Advancement of related technology

Energy saving

The refrigeration system of related equipment (R404 and R23) adopts electronic expansion valve energy-saving control, and the temperature is stabilized by automatically adjusting the valve opening through software. The heater does not work during the stable process of low temperature (below 0° C), and the compressor consumes less with the cooling flow. The power is correspondingly reduced to achieve the purpose of energy saving. The energy-saving control effect of related equipment has passed the China CQC energy-saving product certification.



Energy Conservation  
Certification Report

报告编号: 20210103W00644X

第 4 页 共 5 页

试验结果及判定

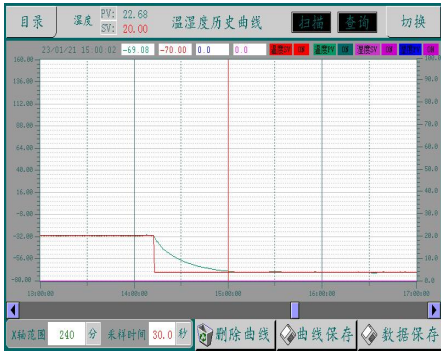
序号	检验项目	技术要求	型号	实测值
1	125℃耗电量 (kW·h/h)	按照委托方技术要求进行检测。	NTH (AYH,ST) -420- (20~ 70)	0.785
2	25℃耗电量 (kW·h/h)	按照委托方技术要求进行检测。	NTH (AYH,ST) -420- (20~ 70)	1.818
3	-25℃耗电量 (kW·h/h)	按照委托方技术要求进行检测。	NTH (AYH,ST) -420- (20~ 70)	1.303

Energy saving test results and  
judgment



3.1 Advancement of related technology

Just set the temperature (humidity) conditions, the automatic control function can reach the set value with the maximum power before reaching the set value, and maintain the operation with the minimum power after reaching the set value.It can respond quickly to the opening and closing of the door and the change of heating load during the test to maintain a stable test environment



Running screen

### 3.1 Advancement of related technology



Main menu



Running screen



Program editor



Program editor

3.1 Advancement of related technology

Temperature:

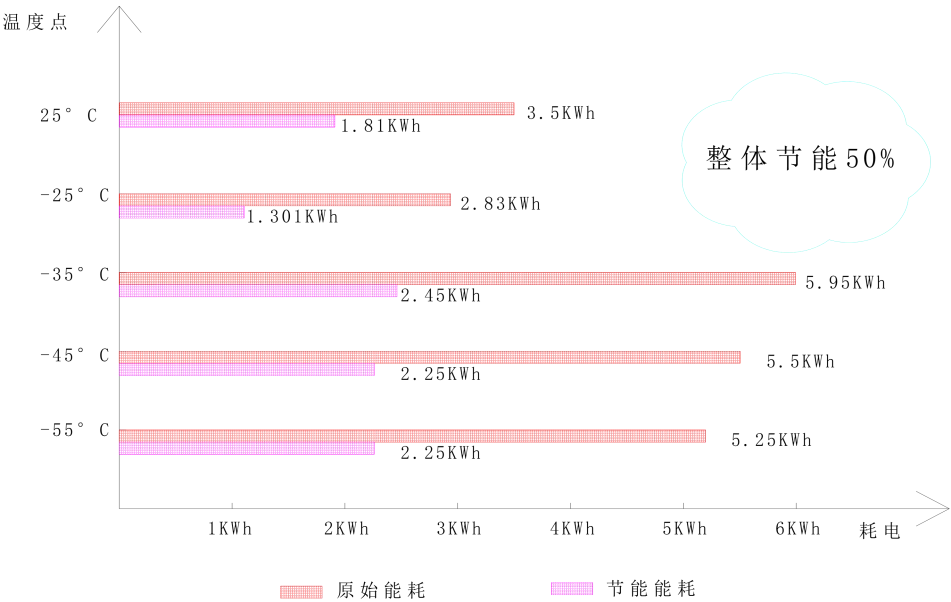
The refrigeration system can control the output refrigeration capacity with high precision to achieve high performance and greatly save electricity consumption; in the stable normal temperature and low temperature range, the energy saving can reach more than 50% compared with the traditional mode

STH408-70 Comparison of Electricity Consumption of Cascade Refrigeration Units				
Serial number	Temperature point	unit turned on	Old model power consumption	New model power consumption
1	25℃	R404A	3.5kWh	1.81kWh
2	-25℃	R404A	2.83kWh	1.303kWh
3	-35℃	R404A+R23	5.95kWh	2.45kWh
4	-45℃	R404A+R23	5.5kWh	2.25kWh
5	-55℃	R404A+R23	5.25kWh	2.25kWh

3.1 Advancement of related technology

Temperature:

The refrigeration system can control the output refrigeration capacity with high precision to achieve high performance and greatly save electricity consumption; in the stable normal temperature and low temperature range, the energy saving can reach more than 50% compared with the traditional mode





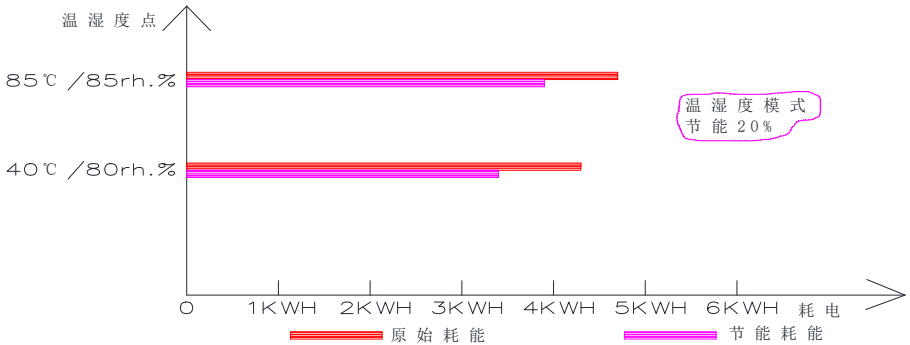
3.1 Advancement of related technology

Temperature and humidity:

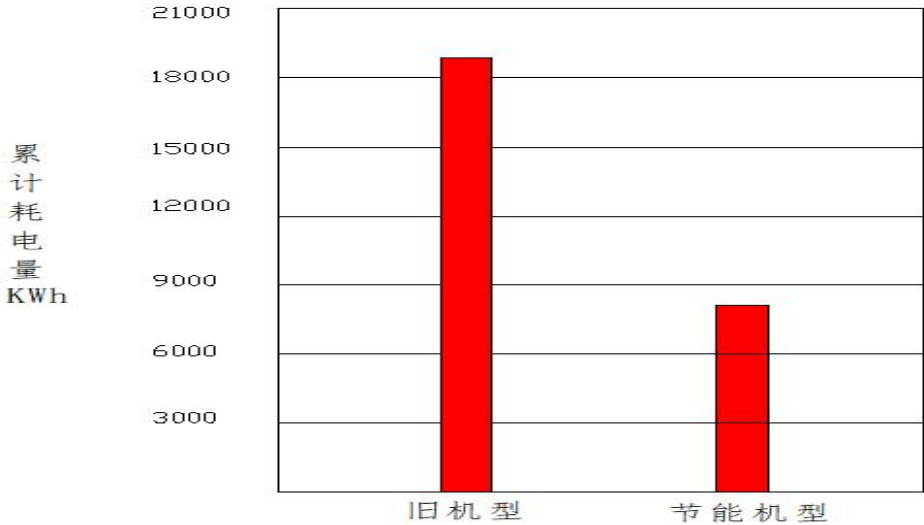
Adopt traditional control method at low humidity and high humidity extreme (Because the humidification output itself is small at the low humidity limit, and the heating tube output is small at the high humidity limit)

When the temperature and humidity are in other ranges, the evaporation pressure of the evaporator is adjusted according to the dew point corresponding to the set value to control the stability of the humidity, so that the output power of heating and humidification becomes smaller. The power becomes smaller accordingly to achieve the purpose of energy saving

STH408-70 Comparison of Electricity Consumption				
Serial number	Temperature point	Humidity point	Old model power consumption	New model power consumption
1	85℃	85rh%	4.7kWh	3.9kWh
2	45℃	80rh%	4.3kWh	3.4kWh



3.1 Advancement of related technology



Device:ESTH408-70  
Control temperature at -55°C without load  
Environment condition: 25°C 50%RH  
Annual power consumption:  
300 days\*12\*power consumption

**04**  
Part

# Customer case

## 4 Customer case

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### *Product Quality Inspection Institute*





## 4 Customer case

### *Auto Inspection Center*



## 4 Customer case

### *Technology company*



# Simplewell 昇微

## Thanks for watching

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**Team**



**Persistence**



**Cooperation**



**Honor**

